## **COBALT ALUMINATE**



## A Nucleating Agent for Casting Superalloys

Cobalt aluminate is a product specific to the investment casting industry. It is used as a nucleating agent in the investment casting process of superalloys.

Cobalt aluminate is added to the primary slurry and, in this way, it helps to control the surface grain sizing and offers the best nucleating effect.

## Typical Material Properties\*

Typical Metal Content	Specification	Particle Size	Specification
Со	40.5 ± 1%	D <sub>50</sub>	4.5 ± 0.5 μm
Na <sub>2</sub> O	< 0.3%		
MgO	< 0.05%	Typical Properties	Specification
Fe	< 0.04%	рН	8.5-10.5
Zn	< 75 ppm		
Pb	< 50 ppm	Phase Characterization XRD	Specification
Ag	< 10 ppm	CoAl <sub>2</sub> O <sub>4</sub>	> 99% (wt)
Bi	< 5 ppm	Al <sub>2</sub> O <sub>3</sub>	< 1% (wt)
		Co <sub>3</sub> O <sub>4</sub>	< 1% (wt)

\*These results are based on the testing methods, frequency and procedures of Ransom & Randolph or its approved suppliers. The levels referenced herein are only for general guidance and do not constitute a firm specification.

## Safety

Before handling this material, review the corresponding Safety Data Sheet (SDS).

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